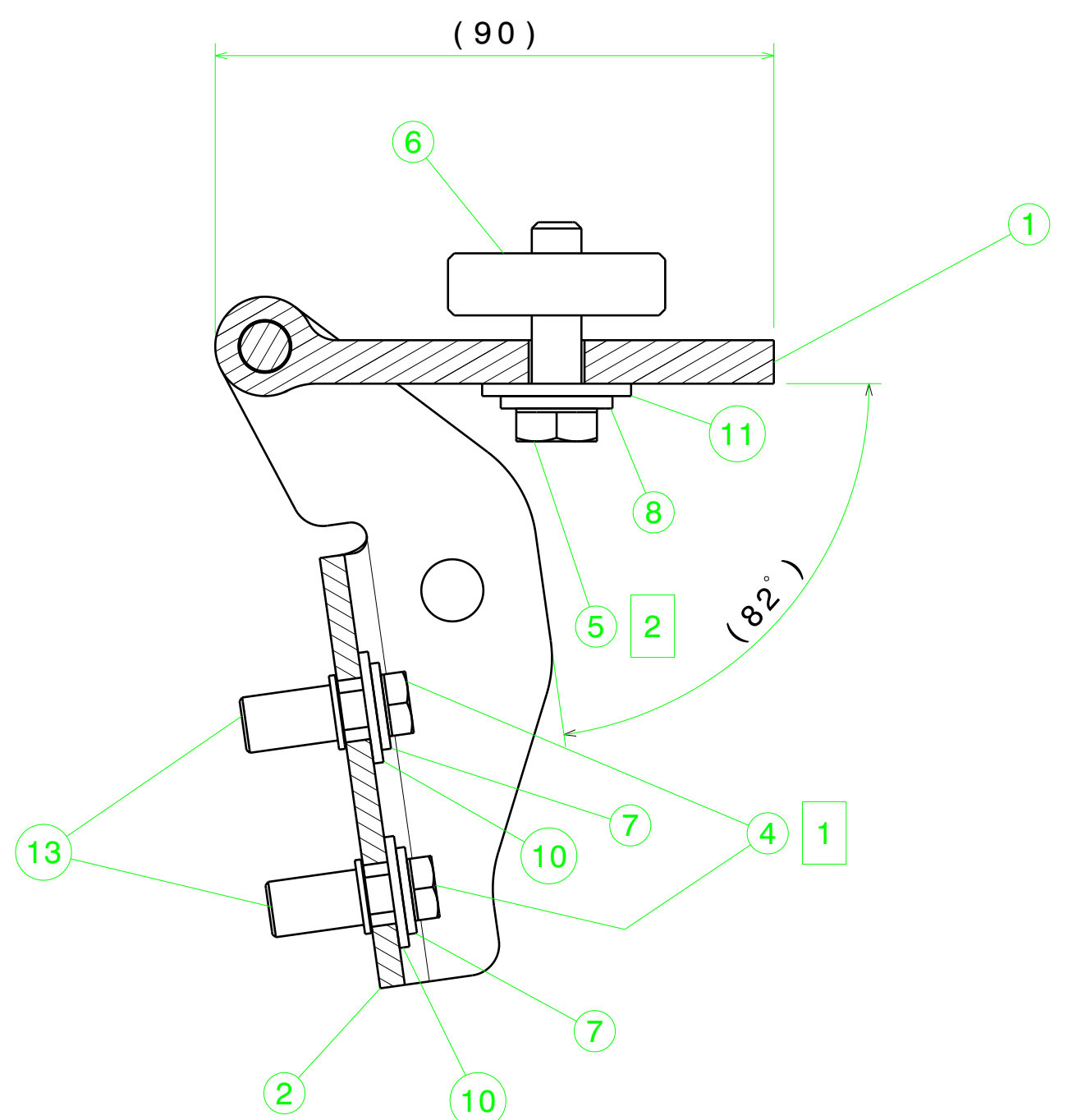
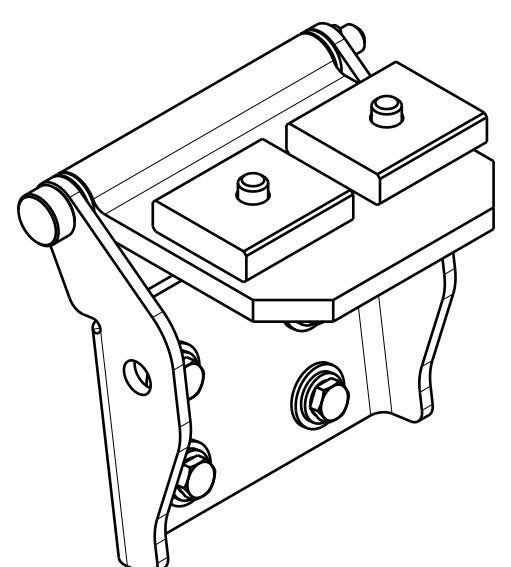


Section view A-A  
Typical



Isometric view

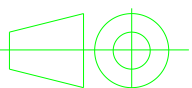


F	ISO 13920 Welded Construction		
	Nom. Size	Class	
G	<1000	6,0	0,8
	<630	4,0	0,7
H	<400	3,0	0,6
	<250	3,0	0,4
I	100	2,0	0,3
	40	1,5	0,2
J	L mm	Ham	Ypl.
	Nom. Size	Class	
K	<4000	2,0	0,4
	<2000	1,2	0,4
L	<1000	0,8	0,3
	<400	0,5	0,3
M	30-120	0,3	0,2
	2-30	0,2	0,1
N	L mm	m ±	K ±
	Nom. Size	Class	
O	>20000	9,0	8,0
	<20000	8,0	7,0
P	<16000	7,0	6,0
	<12000	6,0	5,0
Q	<8000	5,0	4,0
	<4000	4,0	3,0
R	<2000	3,0	2,0
	<1000	2,0	1,5
S	<400	1,0	1,0
	30-120	1,0	0,5
T	2-30	1,0	0,5
	L mm	A ±	E ±
U	Nom. Size	Class	

Ref	Torque Nm
1	11
2	27

Sign Screws or nuts with paint mark yellow

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color	-	Modif. No	Modification Description	Date	Sign

13	DASH_NUMBER_TYPE_9201 M6x16	4	SP.02011-007JB	8.8	-	-
12	ISO 1234 D2 x L16	1	SP.10001-094JB	8.8	-	-
11	ISO 7093 M8	2	SP.03005-003JB	8.8	-	-
10	ISO 7093 M6	4	SP.03005-002JB	8.8	-	-
9	ISO 7089 For M8	2	SP.03002-005JB	8.8	-	-
8	ISO 10670 For M8	2	SP.03001-005JB	8.8	-	-
7	ISO 10670 For M6	4	SP.03001-003JB	8.8	-	-
6	Type 02 M8 x L40	2	SP.02013-208QB	34CrMo4	-	-
5	ISO-4017 M8x30	2	SP.01004-013JB	8.8	-	-
4	ISO-4017 M6x20	4	SP.01004-002JB	8.8	-	-
3	Lower_Panel_Hinge_Rod	1	GZ10.21.12.22003	X5CrNi1810 EN 10088	-	0,054 kg
2	Bending_Sheet	1	GZ10.21.12.22002	S355J2 EN10025	-	0,374 kg
1	Block	1	GZ10.21.12.22001	AW 6082 T6	-	0,157 kg
						0,9
No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight ( Kg )
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> mX <input type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	20/02/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div> <div>GZ10.21.12.22000</div>	
	Checked	M.Borlo	20/02/2023	1:1		
	Prepared	M.Cojocar	20/02/2023			
	<div></div> <div>Screws-kit_Assembly</div>					
TYP				-		
	Date:20/02/2023			Sheet : 1/1	Size:A2	Rev: 00